



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4695-041
Job Sheet 167137



Part No: D4695-041

Job Qty: 14 ea

Part Name: Channel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	14 Ea		11/9/17	0.00	0.00	Start Up Stores/Pkg1	FF
100	Packaging	14 pcs		11/9/17	0.00	0.00	Packaging1	FF
110	Small Fab	14 pcs		11/10/17	0.00	6.42	Small Fab	FF
120	QC	14 pcs		11/10/17	0.00	0.00	QC5	PD.
130	Packaging	14 pcs		11/10/17	0.00	0.00	Packaging3	FF
140	QC21-SA	14 Ea		11/10/17	0.00	0.00	QC21	FF

Part Op
Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTE 8

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4695-1 - 5021667 ⑧	14	5	0	0
	D4695-5 5020102 ⑩	14	11	0	0
	MS20426AD4-3 FM13797 ⑦	42	3,678	0	0

Part Specifications

Specifications could not be found.

Plex 10/25/17 8:23 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework _____ Scrap _____ Use-as-is _____ Suspected Unapproved _____		AGAINST DEPARTMENT/PROCESS Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Mfg Date: 12/20/17 Job No: 167137 D4695 - 041 Start up Operation	
Date : _____		Step #: _____		Channel Assembly, LH PART NO: Revision: Operation: Change No:	
Description Work Order Deviation					
		MRB (QSI042) Approval _____			
		Completed By _____			
				Lead hand / Supervisor Approval Verification _____	
				QC / QA Coordinator Approval _____	

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/Forced	☐	Bending	☐	Centre Not Concentric	☐	Cracks	☐	Crimp/Kink/Ripple/Wave	☐	Cuffs	☐	Crushing	☐	Heat Treat	☐	Wave/Twist in Tube	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐
OTHER : _____																							